

# GUTTERCREST

## INSTALLATION GUIDE

### HALF ROUND & BEADED DEEP FLOW GUTTER

#### BEFORE YOU START

##### STORAGE

Guttercrest supplies all products with a protective polythene wrapping. If stored outside ensure it is protected from rainfall and direct sunlight as if water gets trapped inside the protective covering and is exposed to warm sunlight then it may leave permanent watermarks on the paint finish. Mill finish items should be stored under cover to avoid uneven oxidization prior to being fitted.

##### PREPARATION

Ensure the fixing background (e.g. fascia board) is adequate and suitable to fix to (i.e. good condition and securely fixed). The background should be straight and level and capable of supporting gutter when full of water, ice or snow.

##### GUTTER POSITION

###### Low level gutter

Advantage: Less risk or damage by sliding snow  
Disadvantage: The lower the gutter is installed in relation to the roof edge; the higher the risk is of wind driven rain and overshooting rainwater.

###### High level gutter

Advantage: Protection against wind driven rain.  
Disadvantage: High risk of damage by sliding snow.

Guttercrest components are double spigot butt ends.

Please start work from the end / corner, clockwise. Use off cuts for the next adjoining piece of gutter e.g.; Before and after outlets and angles. This minimises waste and cost. Small pieces should not be used 1000mm minimum, off cut other lengths if required. Small pieces create poor aesthetics and alignment.



##### JOINTING

Before the use of any sealant please ensure all surfaces are perfectly clean and dry.

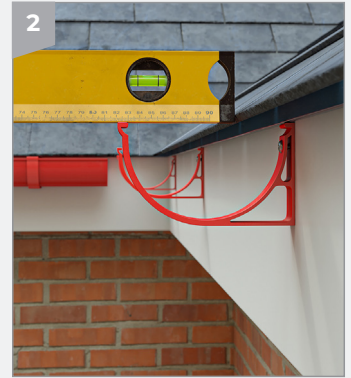
Use of any sealant must not be carried out in temperatures below 5 °C or above 40 °C. Guttercrest advises and recommends Arbosil 1090 silicone and Arboseal GZ butyl tape to be used to prevent early joint failure.

##### Set gutter height



###### Low level gutter

Set gutter height by laying a spirit level or straight edge along the pitch of the roof to determine the position of the bracket.

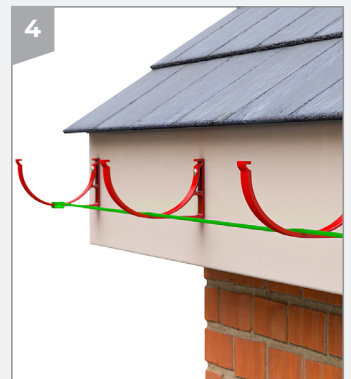


###### High level gutter

Set gutter height by laying a spirit level or straight edge level against the lowest point of the roof tile to determine the position of the bracket.



Fix a fascia bracket at each end of the run with a 38 x 5 stainless steel screw (GM1).



Using a string line or laser level between the two brackets set out intermediate brackets at a maximum 1000mm centres.

## FIXING

It is important that all fixing components are durable and capable of providing necessary support. They must therefore be of the appropriate size and compatible material. Guttercrest recommends 38 x 5 stainless steel screws (GM1) to be used to fix gutters, whether direct, fascia or rafter bracket fixed.

### MATERIALS CHECKLIST

Spirit level / straight edge

Suitable screwdriver / attachment

String or laser line

Hacksaw or jigsaw

Tape measure

Mastic gun

Drill with 4.8mm bit

Rivet Gun



## GUTTERCREST FIXINGS / SEALANTS

GM1 38 x Nr14 gutter fixing

GM10 4.8mm Ali sealed rivet

GM30 400mm Arbosil 1090 silicone

GM32 12m Arboseal GZ butyl tape

GM40 Touch up paint

GM34 Sealant Cleaner

## SYSTEM TESTING

Whilst it would be preferable to water test the rainwater system, under most site conditions this is not practical. If testing is required it should be done when the system is complete.

The outlets should be blocked and the gutters filled two thirds of capacity. After 5 minutes the joints should be checked, unblocking the outlets will test the pipes. Any remedial works should be undertaken, retest until satisfactory.



**IMPORTANT** Where gutters or fixing are polyester powder coated, cut edges should be deburred and repainted with touch up paint. All rivet heads should also be repainted with touch up paint.



Support angles by fixing fascia brackets a maximum of 150mm from each side.



Prior to assembling gutter joints ensure that all fixing surfaces are clean and dry. Apply 2 strips of butyl tape (GM32) 10mm apart inside the joint strap of the gutter. Fill the 10mm gap generously with silicone sealant (GM30), do not remove any excess.



Place the gutter into the fascia bracket by rolling into position, then snap the gutter fully into the fascia brackets.



Repeat step 5, then firmly place the male end of the gutter or accessory onto the siliconed strap joint. Ensure the top of the gutters are fully aligned.



Drill through the existing 3mm hole in the bottom of the joining strap. Then, to secure the joining of lengths insert 4.8mm Ali sealed rivet (GM10) through the drilled hole. Use a rivet gun (GM67) to fix the rivet securely.



Repeat stages 6, 7, 8 and 9 and joint the gutter length to the one previously fixed.