

GUTTERCREST

COLOUR & FINISHES GUIDE

PPC COLOUR FINISHES & EFFECTS



www.guttercrest.co.uk

COLOUR & FINISHES GUIDE

All products can be supplied in either mill finish aluminium or coated in a wide variety of colours and finishes using a polyester powder coating (PPC) process.

WHAT IS MILL FINISH?

Mill finish is the natural appearance of the aluminium after extrusion and before any coatings are applied. Mill finish rainwater goods will have a semi-dull/semi-reflective finish.

WHAT IS POLYESTER POWDER COATING?

Polyester Powder Coating (PPC) is a type paint finish that is factory applied as a free flowing and dry powder. The coating is typically applied electro-statically and is cured under heat to allow it to flow and form a hard finish that is tougher and more resilient than conventional paint.

COSTS OF POLYESTER POWDER COATING

Some of the colours in the range will be available at our standard charges, some may incur extra cost. Metallics, anodising effect coating and stone effect coating are often more expensive. The quantity of materials to be coated also influences the cost as small batches of special colours are expensive.



FIRE SAFETY ALUMINIUM BUILDING PRODUCTS



Aluminium does not burn and is classified under BS476-4 as a non-combustible building material. Mill Finish and Anodised Finish are Rated A1.

When Aluminium goods are Polyester Powder Coated (PPC) they are then rated...

BS476-6	Class 0 Fire propagation
BS476-7	Class 1 Surface spread of flame
EN13501-1	A2 s1, d0

Therefore our aluminium products fully conform with the approved Document B and can be used on any part of a building without limitation.

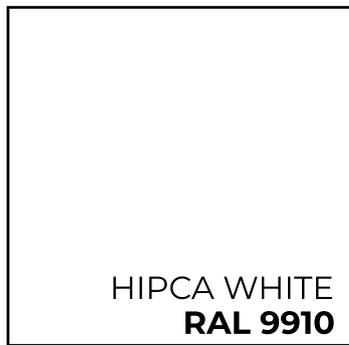
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GUTTERCREST STANDARD BLACK & WHITE FINISHES

Our standard Black is RAL 9005 with a Matt finish. Our standard White is RAL 9910 (Hipca White) with a Gloss finish.



MATT FINISH
30%



GLOSS FINISH
80%

COATING & APPLICATION SPECIFICATIONS

For the PPC finish to be durable and colour fast an external grade architectural powder should be used which conforms to BS 6496:1984. This should be applied in accordance with BS EN 12206-1:2004.

MARINE & INDUSTRIAL ENVIRONMENTS

The PPC finish in coastal areas (generally within 500m of the high water mark) needs to be marine standard PPC. Areas with harsh industrial pollution also need special consideration. Please contact us to confirm prior to placing orders, as extra costs may apply.



PPC GLOSS LEVELS

Architectural grade PPC is available in three gloss levels.

MATT 30%

SATIN 60%

GLOSS 80%

For architectural fabrications Guttercrest Ltd recommends and uses MATT 30% with the exception of white where GLOSS 80% is recommended.

COLOUR & FINISHES GUIDE

SPECIAL FINISHES & COLOUR MATCHING

We can obtain a huge range of special colours and finishes, such as metallics, textures, stone effect, anodised and anodised effect finishes.

If you have a specific colour that you would like to achieve please contact us. With either a colour reference or a colour sample the colour can be made to a close match, costs and eligibility are dependant on the quantity of goods ordered and colour/finish to be applied.

METALLIC & PEARLESCENT FINISHES

There are several metallic and pearlescent finishes available within our current RAL colour chart. However if these do not meet requirements we can offer a much larger range of choice on application.

Specialist colours such as... anthracite, bronze, champagne, cirrus, cobalt, emerald, garnet, graphite, gypsum, marine, pearl, pewter, platinum, quartz, silver stone, winter blue and zircon, are all obtainable.

HERITAGE *Range*



A Cast Iron effect:
Gutter, Hopper and Downpipe all finished in Heritage Cream from our Heritage Range.

STONE EFFECT *Range*



Blend in with the stonework:
Moulded OGEE Gutter with a finish from our Stone Effect Range.

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ANODISED ALUMINIUM

Anodising is an electrochemical process converting the aluminium surface into a decorative anodic oxide finish, the process adds a layer of aluminium oxide which slightly increases the thickness of the metal.

The process integrates the surface finish with the underlying aluminium making it an easy surface to maintain as it can be cleaned with mild detergents to restore the original lustre. It will not peel or flake off as its integral to the metal and it offers protection to the base metal giving it a deeper and richer metallic appearance.

There are however limitations to it's use on fabricated architectural products. There can be colour variations which makes it difficult to control colour consistency on large batches. Once the surface is scratched it cannot be repaired. Surface imperfections from the manufacturing processes will be visible through the finish.

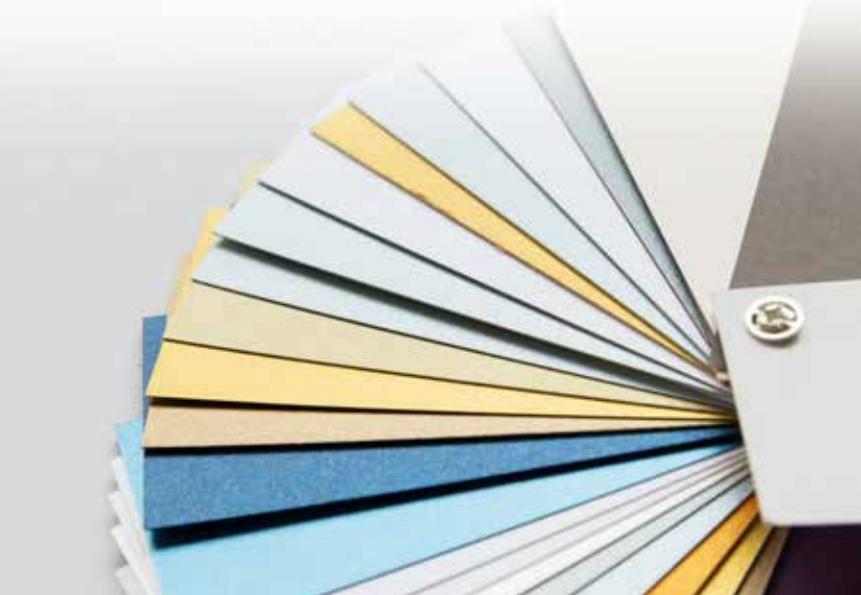
ANODISED EFFECT *Range*



GET THE ANODISED EFFECT WITH ALL THE BENEFITS OF PPC

Guttercrest's Anodised effect PPC finish gives you all the benefits of PPC without the limitations of traditional anodising.

The coating can be repaired, it has proven long term resistance to weathering and a lower environmental impact.

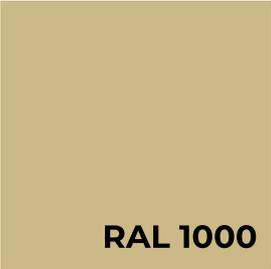
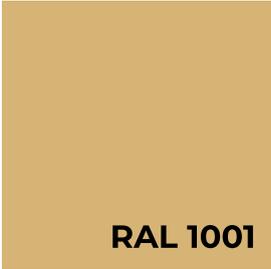
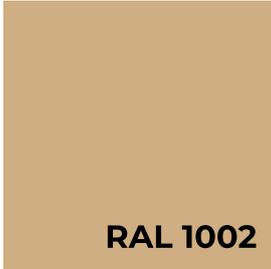
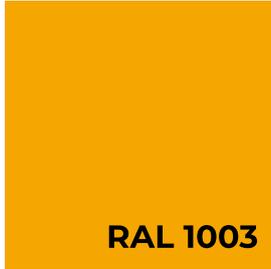
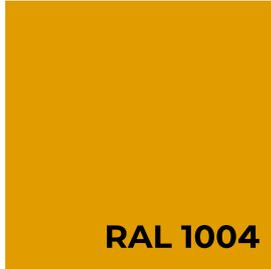
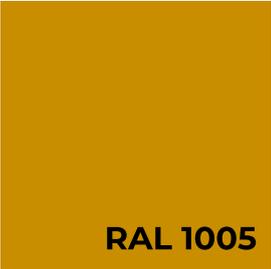
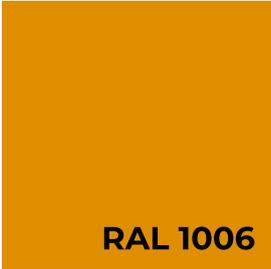
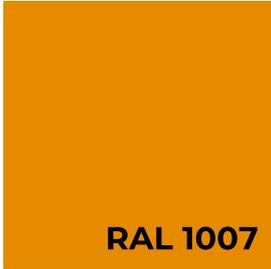
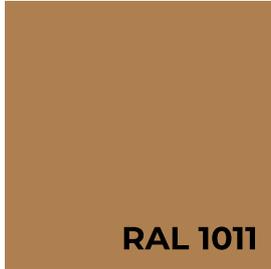
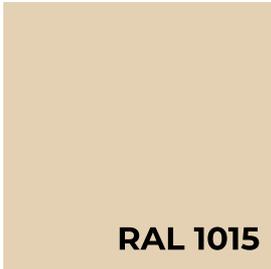
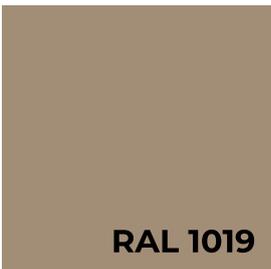
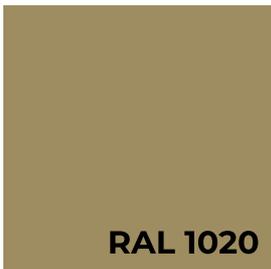
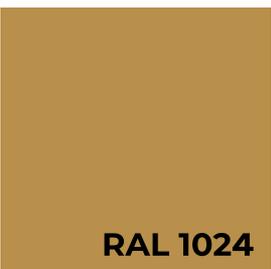
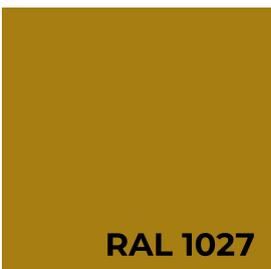


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RAL COLOUR CHART

We have compiled this colour chart to assist you in selecting a colour for your property. The charts are indicative and may not reflect the true colour. RAL Colours are now the most commonly used for Architectural Polyester Powder Coatings (PPC).

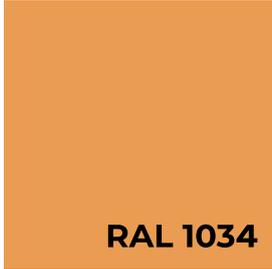
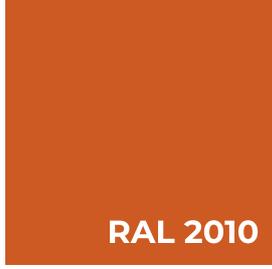
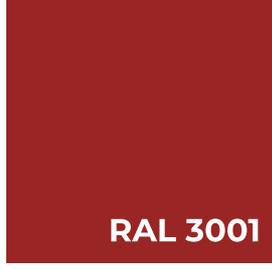
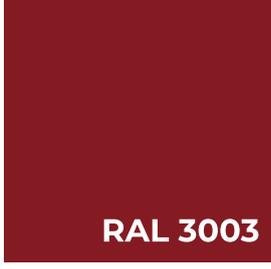
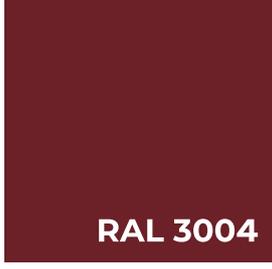
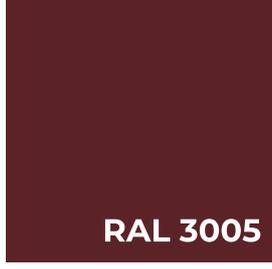
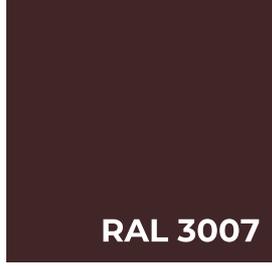
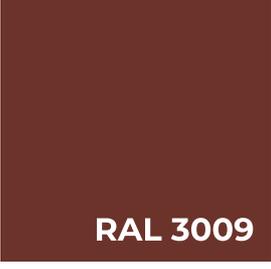
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 <p>RAL 1013</p>	 <p>RAL 1014</p>	 <p>RAL 1015</p>	 <p>RAL 1016</p>	 <p>RAL 1017</p>
 <p>RAL 1018</p>	 <p>RAL 1019</p>	 <p>RAL 1020</p>	 <p>RAL 1021</p>	 <p>RAL 1023</p>
 <p>RAL 1024</p>	 <p>RAL 1027</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

* METALLIC

† GUTTERCREST STANDARD BLACK & WHITE

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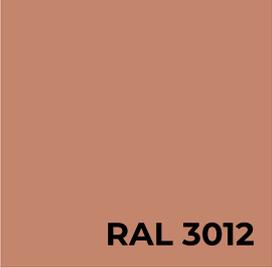
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 <p>RAL 2003</p>	 <p>RAL 2004</p>	 <p>RAL 2008</p>	 <p>RAL 2009</p>	 <p>RAL 2010</p>
 <p>RAL 2011</p>	 <p>RAL 2012</p>	 <p>RAL 2013*</p>	 <p>RAL 3000</p>	 <p>RAL 3001</p>
 <p>RAL 3002</p>	 <p>RAL 3003</p>	 <p>RAL 3004</p>	 <p>RAL 3005</p>	 <p>RAL 3007</p>
 <p>RAL 3009</p>	 <p>RAL 3011</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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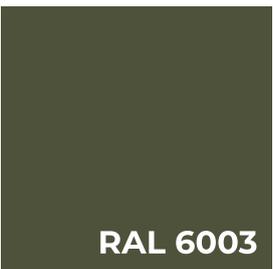
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 <p>RAL 3031</p>	 <p>RAL 3032*</p>	 <p>RAL 3033*</p>	 <p>RAL 4001</p>	 <p>RAL 4002</p>
 <p>RAL 4003</p>	 <p>RAL 4004</p>	 <p>RAL 4005</p>	 <p>RAL 4006</p>	 <p>RAL 4007</p>
 <p>RAL 4008</p>	 <p>RAL 4009</p>	 <p>RAL 4010</p>	 <p>RAL 4011*</p>	 <p>RAL 4012*</p>
 <p>RAL 5000</p>	 <p>RAL 5001</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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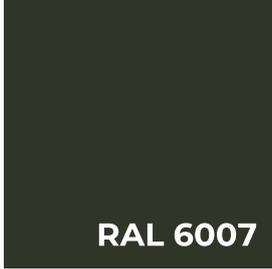
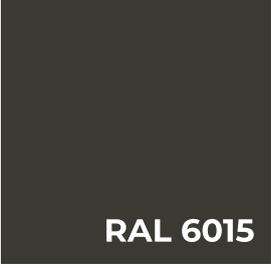
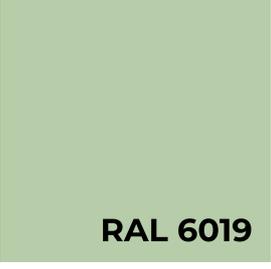
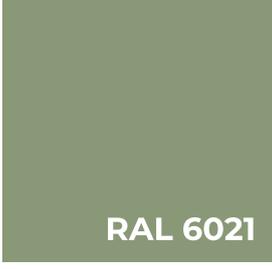
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 <p>RAL 5013</p>	 <p>RAL 5014</p>	 <p>RAL 5015</p>	 <p>RAL 5017</p>	 <p>RAL 5018</p>
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 <p>RAL 5024</p>	 <p>RAL 5025*</p>	 <p>RAL 5026*</p>	 <p>RAL 6000</p>	 <p>RAL 6001</p>
 <p>RAL 6002</p>	 <p>RAL 6003</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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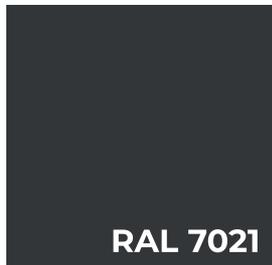
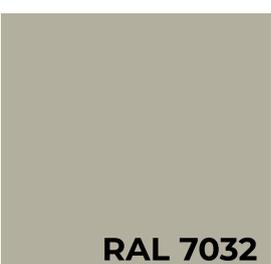
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 <p>RAL 6014</p>	 <p>RAL 6015</p>	 <p>RAL 6016</p>	 <p>RAL 6017</p>	 <p>RAL 6018</p>
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 <p>RAL 6025</p>	 <p>RAL 6026</p>	 <p>RAL 6027</p>	 <p>RAL 6028</p>	 <p>RAL 6029</p>
 <p>RAL 6031</p>	 <p>RAL 6032</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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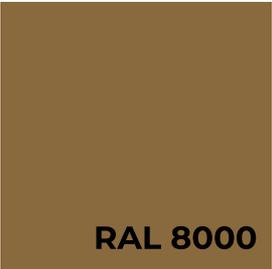
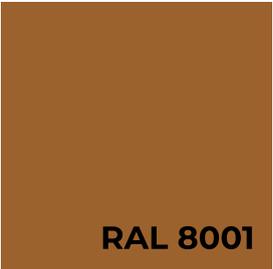
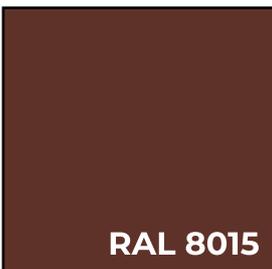
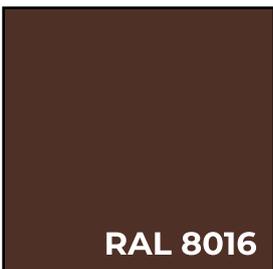
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 <p>RAL 7031</p>	 <p>RAL 7032</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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 <p>RAL 7033</p>	 <p>RAL 7034</p>	 <p>RAL 7035</p>	 <p>RAL 7036</p>	 <p>RAL 7037</p>
 <p>RAL 7038</p>	 <p>RAL 7039</p>	 <p>RAL 7040</p>	 <p>RAL 7042</p>	 <p>RAL 7043</p>
 <p>RAL 7044</p>	 <p>RAL 7045</p>	 <p>RAL 7046</p>	 <p>RAL 7047</p>	 <p>RAL 7048*</p>
 <p>RAL 8000</p>	 <p>RAL 8001</p>	 <p>RAL 8002</p>	 <p>RAL 8003</p>	 <p>RAL 8004</p>
 <p>RAL 8007</p>	 <p>RAL 8008</p>	 <p>RAL 8011</p>	 <p>RAL 8012</p>	 <p>RAL 8014</p>
 <p>RAL 8015</p>	 <p>RAL 8016</p>	<p>For other colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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RAL 8017	RAL 8019	RAL 8022	RAL 8023	RAL 8024
RAL 8025	RAL8027	RAL 8028	RAL 8029*	RAL 8040
RAL 8070	RAL 8080	RAL 9001	RAL 9002	RAL 9003
RAL 9004	RAL 9005 †	RAL 9006*	RAL 9007*	RAL 9010
RAL 9011	RAL 9016	RAL 9017	RAL 9018	

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PLEASE BE AWARE

GUTTERCREST COLOUR CHARTS ARE PROVIDED AS A GUIDE ONLY. THE COLOUR SAMPLES PROVIDED SHOULD NOT BE CONSIDERED AS A FULL ACCURATE DEPICTION OF THE RAL OR BS COLOURS. COLOUR DIFFERENCE IS DUE TO VARIATIONS BETWEEN COMPUTER MONITOR SETTINGS, SOFTWARE AND BROWSER USED. GUTTERCREST WOULD ALWAYS RECOMMEND REQUESTING A LIVE SAMPLE OF OUR POWDER COATING AND TO VIEW THEM IN DIFFERENT LIGHTING, BEFORE YOU MAKE YOUR FINAL CHOICE ON COLOUR.

* METALLIC

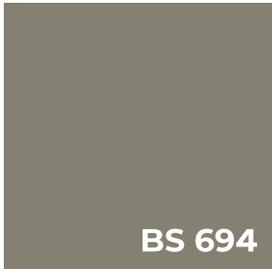
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BS COLOUR CHART

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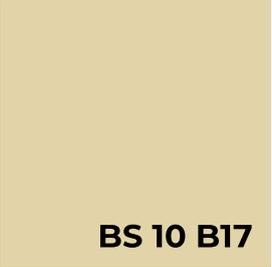
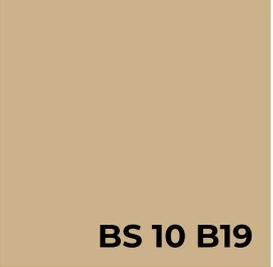
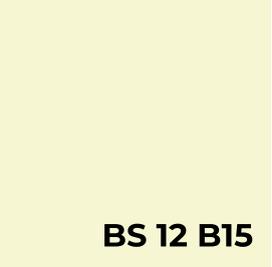
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 BS 631	 BS 632	 BS 693	 BS 694	 BS 00 A01
 BS 00 A05	 BS 00 A09	 BS 00 A13	 BS 00 E55	 BS 04 C39
 BS 04 D45	 BS 04 E53	 BS 06 C33	 BS 06 C39	 BS 06 E51
 BS 08 B15	 BS 08 B17	<p>For additional colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

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 <p>BS 08 B25</p>	 <p>BS 08 B29</p>	 <p>BS 08 C31</p>	 <p>BS 08 E51</p>	 <p>BS 10 A01</p>
 <p>BS 10 A03</p>	 <p>BS 10 A05</p>	 <p>BS 10 B15</p>	 <p>BS 10 B17</p>	 <p>BS 10 B19</p>
 <p>BS 10 B21</p>	 <p>BS 10 C31</p>	 <p>BS 10 E53</p>	 <p>BS 12 B15</p>	 <p>BS 12 B17</p>
 <p>BS 12 B21</p>	 <p>BS 12 B29</p>	 <p>BS 12 C40</p>	 <p>BS 14 C35</p>	 <p>BS 14 C39</p>
 <p>BS 14 C40</p>	 <p>BS 14 E51</p>	 <p>BS 14 E53</p>	 <p>BS 16 C33</p>	 <p>BS 16 C37</p>
 <p>BS 16 D45</p>	 <p>BS 16 E53</p>	<p>For additional colour availability please contact us</p> <p>01691 663300 info@guttercrest.co.uk</p>		

* METALLIC

† GUTTERCREST STANDARD BLACK & WHITE

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PLEASE BE AWARE

GUTTERCREST COLOUR CHARTS ARE PROVIDED AS A GUIDE ONLY. THE COLOUR SAMPLES PROVIDED SHOULD NOT BE CONSIDERED AS A FULL ACCURATE DEPICTION OF THE RAL OR BS COLOURS. COLOUR DIFFERENCE IS DUE TO VARIATIONS BETWEEN COMPUTER MONITOR SETTINGS, SOFTWARE AND BROWSER USED. GUTTERCREST WOULD ALWAYS RECOMMEND REQUESTING A LIVE SAMPLE OF OUR POWDER COATING AND TO VIEW THEM IN DIFFERENT LIGHTING, BEFORE YOU MAKE YOUR FINAL CHOICE ON COLOUR.

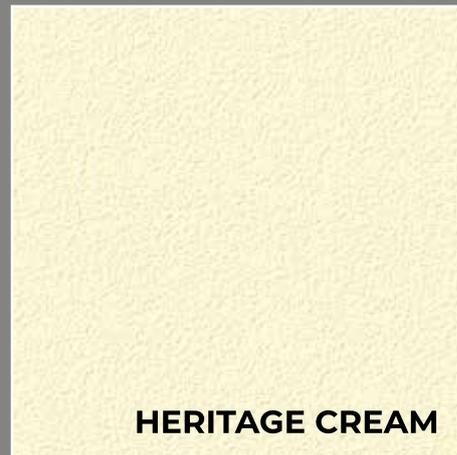
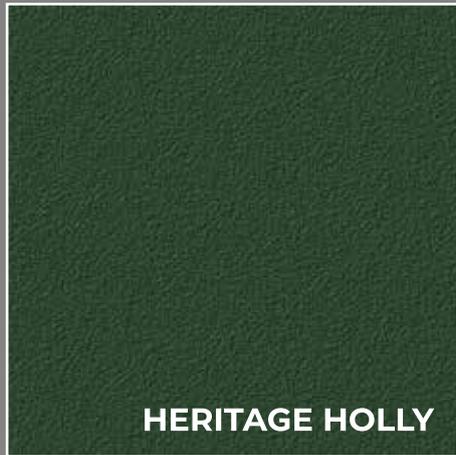
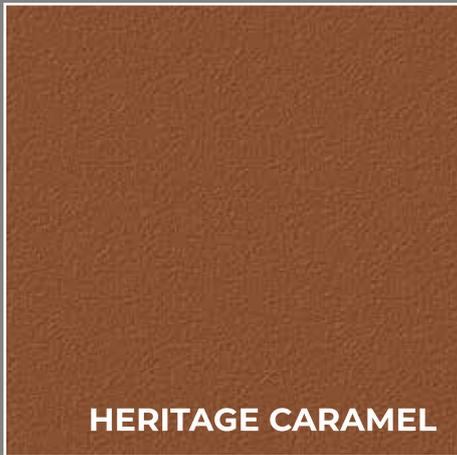
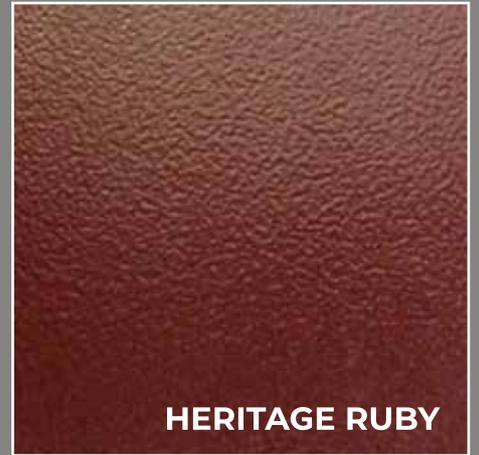
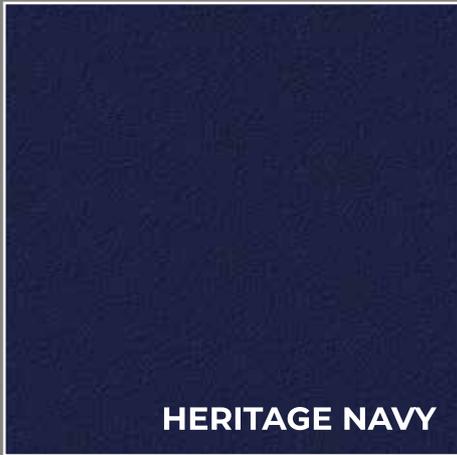
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HERITAGE *Range*



Guttercrest's Heritage range gives a textured cast iron effect finish
in a range of traditional colours

For additional colour availability please contact us

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STONE EFFECT

Range

Guttercrest's Stone Effect finish is designed to blend in with existing brick/stonework. A lightweight and low maintenance alternative to stone with long term weather resistance



For colour range and availability please contact us

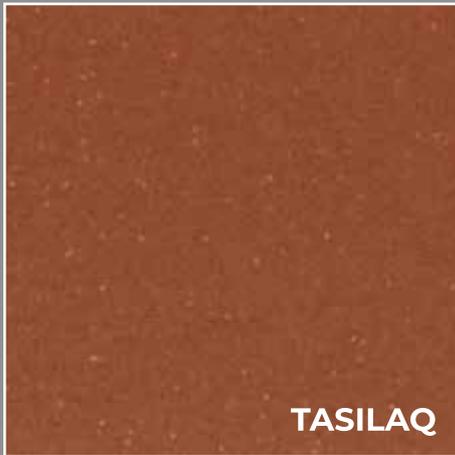
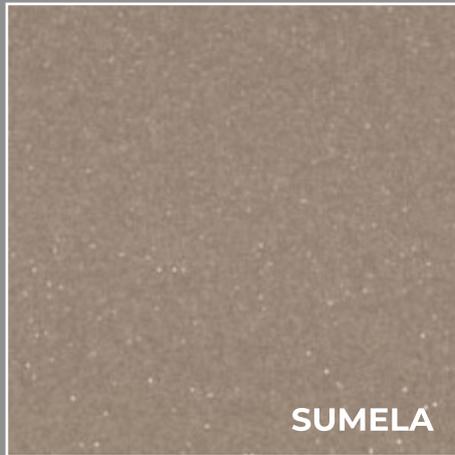
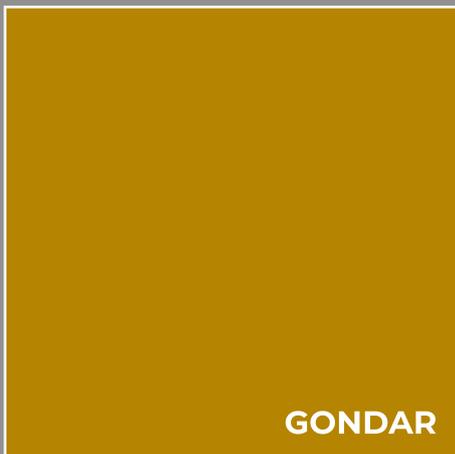
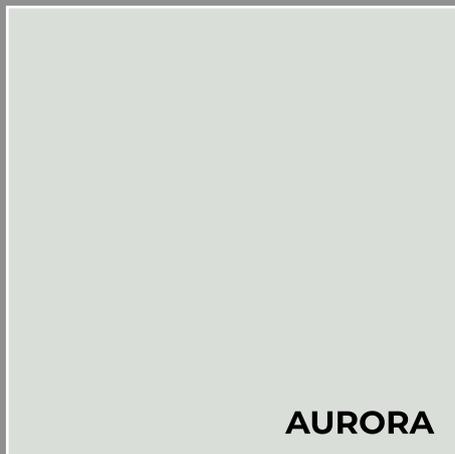
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ANODISED EFFECT *Range*

**TASILAQ****SUMELA****RIO****GONDAR****AURORA****PYRITE**

These attractive matt and metallic effect finishes provide a great alternative to anodised aluminium. Anodised effect colours use ultra-durable polyester technology to give a long service life.

FEATURES:

- Easy repair of coating damage during installation
- Proven long-term resistance to weathering
- Minimal environmental impact

For colour availability please contact us

01691 663300
info@guttercrest.co.uk

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COLOUR & FINISHES GUIDE

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