

# GUTTERCREST

## COLOUR CHART



Version 2.0

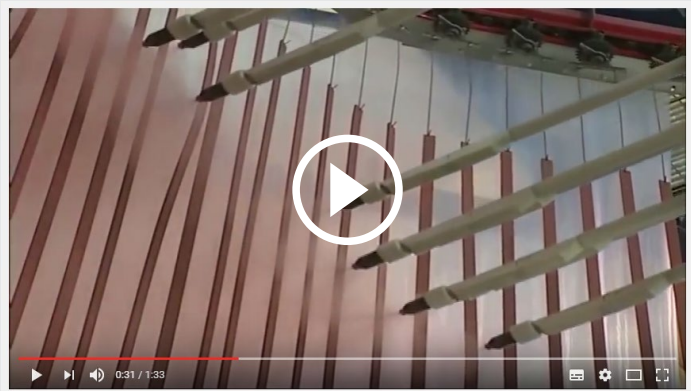
[www.guttercrest.co.uk](http://www.guttercrest.co.uk)

## WHAT IS POLYESTER POWDER COATING (PPC)?

Powder coating is a type of coating that is factory applied as a free-flowing, dry powder. The coating is typically applied electrostatically and is then cured under heat to allow it to flow and form a hard finish that is tougher than conventional paint.

### POWDER COATING HAS BECOME SO POPULAR BECAUSE IT OFFERS:

- **AESTHETICS**
- **WEATHERABILITY**
- **HUGE RANGE OF COLOURS**
- **DURABILITY**
- **CHOICE OF FINISHES**
- **ENVIRONMENTALLY FRIENDLY**



[CLICK TO VIEW PPC PROCESS](#)

### COATING & APPLICATION SPECIFICATIONS

For the PPC finish to be durable and colour fast an external grade architectural powder should be used, conforming to BS 6496: 1984. This should be applied in accordance with BS EN 12206-1:2004.

### MARINE & INDUSTRIAL ENVIRONMENTS

The PPC finish in coastal areas (generally within 500m of the high water mark) needs to be marine standard PPC. Areas with harsh industrial pollution also need special consideration. Please contact us to confirm prior to placing orders, as extra costs may apply.



## GUTTERCREST'S ALUMINIUM RAINWATER GOODS:

### GUTTER PROFILES

- Half Round Gutters
- Beaded Deep Flow Gutters
- Moulded Ogee Gutters
- Victorian Ogee Gutters
  - Box Gutters
  - Raked Box Gutters
  - Shaped Box Gutters

### DOWNPIPES

- Round Downpipes
- Cast Round Downpipes
- Square & Rectangle Downpipes
- Georgian Square & Rectangle Downpipes
- Anti Vandal Downpipes (High Security)

### COLUMN CASING COPINGS AND CAPPINGS FASCIA AND SOFFIT HOPPER HEAD RANGE

Are available polyester powder coated in a vast range of RAL and BS colours, metallic, textured finish, and Heritage cast iron effect coatings, as well as mill finish.

## COLOUR AVAILABILITY & GLOSS LEVELS

### COLOUR RANGE

We have compiled this colour chart to assist our clients in selecting a colour for their property. The charts are indicative and may not reflect the true colour. RAL Colours are now the most commonly used for Architectural Polyester Powder Coatings (PPC).

### COSTS OF POLYESTER POWDER COATING

Some of the colours will be available at our standard charges, some will incur extra costs. Metallics, anodising effect coating and stone effect coating are often more expensive. The quantity of materials to be coated also influences the cost as small batches of special colours are expensive.

### PPC GLOSS LEVELS

Architectural Grade Polyester Powder Coating is available in 3 gloss levels

**\*MATT (30%) SATIN (60%) GLOSS (90%)**

Generally most architectural finishes are MATT (30). The reduced gloss level helps to hide any of the undulations to the flatness of the material.

**\*GUTTERCREST RECOMMEND & WHENEVER POSSIBLE WILL PPC MATERIALS IN MATT (30%)**

### COLOUR MATCHING

If you have a special colour that needs to be matched please contact us. We will need either a colour reference or a sample. The colour can be made to a close match. Cost will depend on the quantity of goods and the colour.

### SPECIAL FINISHES

We can obtain a huge range of special colours and finishes, such as metallics, textures, stone and anodised effect finishes. For more information on these please see pages 15 & 16.

## POWDER MANUFACTURERS

Guttercrest can offer a wide range of powder coating manufacturers.  
See below some examples of powders used.

**Alesta**<sup>®</sup>  
Powder Coatings

ALESTA



syntha pulvin

SYNTHA PULVIN



POWDER COATINGS.

IGP-DURA XAL

**Interpon**<sup>®</sup>  
POWDER COATINGS

INTERPON POWDER COATINGS



TIGER POWDER COATINGS LTD



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# HERITAGE RANGE

PROVIDING THE PRODUCT WITH A  
CAST-IRON TEXTURED FINISH



HERITAGE BLACK



HERITAGE CREAM



HERITAGE NAVY



HERITAGE SAGE



HERITAGE RUBY



HERITAGE CARAMEL



HERITAGE HOLLY



HERITAGE LEAD



**IMPORTANT:** COLOURS ARE FOR REFERENCE ONLY AND DUE TO MONITOR VARIATIONS MAY NOT CORRESPOND TO REAL COLOURS



## RAL COLOUR CHART

				
<b>RAL 1000</b> <i>Green Beige</i>	<b>RAL 1001</b> <i>Beige</i>	<b>RAL 1002</b> <i>Sand Yellow</i>	<b>RAL 1003</b> <i>Signal Yellow</i>	<b>RAL 1004</b> <i>Golden Yellow</i>
				
<b>RAL 1005</b> <i>Honey Yellow</i>	<b>RAL 1006</b> <i>Maize Yellow</i>	<b>RAL 1007</b> <i>Daffodil Yellow</i>	<b>RAL 1011</b> <i>Brown Beige</i>	<b>RAL 1012</b> <i>Lemon Yellow</i>
				
<b>RAL 1013</b> <i>Oyster White</i>	<b>RAL 1014</b> <i>Ivory</i>	<b>RAL 1015</b> <i>Light Ivory</i>	<b>RAL 1016</b> <i>Sulfur Yellow</i>	<b>RAL 1017</b> <i>Saffron Yellow</i>
				
<b>RAL 1018</b> <i>Zinc Yellow</i>	<b>RAL 1019</b> <i>Grey Beige</i>	<b>RAL 1020</b> <i>Olive Yellow</i>	<b>RAL 1021</b> <i>Rape Yellow</i>	<b>RAL 1023</b> <i>Traffic Yellow</i>
				
<b>RAL 1024</b> <i>Ochre Yellow</i>	<b>RAL 1027</b> <i>Curry</i>	<b>RAL 1028</b> <i>Melon Yellow</i>	<b>RAL 1032</b> <i>Broom Yellow</i>	<b>RAL 1033</b> <i>Dahlia Yellow</i>
				
<b>RAL 1034</b> <i>Pastel Yellow</i>	<b>RAL 1035*</b> <i>Pearl Beige</i>	<b>RAL 1036*</b> <i>Pearl Gold</i>	<b>RAL 1037</b> <i>Sun Yellow</i>	<b>RAL 2000</b> <i>Yellow Orange</i>
				
<b>RAL 2001</b> <i>Red Orange</i>	<b>RAL 2002</b> <i>Vermilion</i>	<b>RAL 2003</b> <i>Pastel Orange</i>	<b>RAL 2004</b> <i>Pure Orange</i>	<b>RAL 2008</b> <i>Bright Red Orange</i>
				
<b>RAL 2009</b> <i>Traffic Orange</i>	<b>RAL 2010</b> <i>Signal Orange</i>	<b>RAL 2011</b> <i>Deep Orange</i>	<b>RAL 2012</b> <i>Salmon Orange</i>	<b>RAL 2013*</b> <i>Pearl Orange</i>

\* Indicates  
Metallic

For colour availability, please contact us.

## RAL COLOUR CHART

				
<b>RAL 2236</b>	<b>RAL 3000</b> <i>Flame Red</i>	<b>RAL 3001</b> <i>Signal Red</i>	<b>RAL 3002</b> <i>Carmine Red</i>	<b>RAL 3003</b> <i>Ruby Red</i>
				
<b>RAL 3004</b> <i>Purple Red</i>	<b>RAL 3005</b> <i>Wine Red</i>	<b>RAL 3007</b> <i>Black Red</i>	<b>RAL 3009</b> <i>Oxide Red</i>	<b>RAL 3011</b> <i>Brown Red</i>
				
<b>RAL 3012</b> <i>Beige Red</i>	<b>RAL 3013</b> <i>Tomato Red</i>	<b>RAL 3014</b> <i>Antique Pink</i>	<b>RAL 3015</b> <i>Light Pink</i>	<b>RAL 3016</b> <i>Coral Red</i>
				
<b>RAL 3017</b> <i>Rose</i>	<b>RAL 3018</b> <i>Strawberry Red</i>	<b>RAL 3020</b> <i>Traffic Red</i>	<b>RAL 3022</b> <i>Salmon Pink</i>	<b>RAL 3027</b> <i>Raspberry Red</i>
				
<b>RAL 3031</b> <i>Orient Red</i>	<b>RAL 3032*</b> <i>Pearl Ruby Red</i>	<b>RAL 3033*</b> <i>Pearl Pink</i>	<b>RAL 4001</b> <i>Red Lilac</i>	<b>RAL 4002</b> <i>Red Violet</i>
				
<b>RAL 4003</b> <i>Heather Violet</i>	<b>RAL 4004</b> <i>Claret Violet</i>	<b>RAL 4005</b> <i>Blue Lilac</i>	<b>RAL 4006</b> <i>Traffic Purple</i>	<b>RAL 4007</b> <i>Purple Violet</i>
				
<b>RAL 4008</b> <i>Signal Violet</i>	<b>RAL 4009</b> <i>Pastel Violet</i>	<b>RAL 4010</b> <i>Telemagenta</i>	<b>RAL 4011*</b> <i>Pearl Violet</i>	<b>RAL 4012*</b> <i>Pearl Blackberry</i>
				
<b>RAL 5000</b> <i>Violet Blue</i>	<b>RAL 5001</b> <i>Green Blue</i>	<b>RAL 5002</b> <i>Ultramarine Blue</i>	<b>RAL 5003</b> <i>Sapphire Blue</i>	<b>RAL 5004</b> <i>Black Blue</i>

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Metallic

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## RAL COLOUR CHART

				
<b>RAL 5005</b> <i>Signal Blue</i>	<b>RAL 5007</b> <i>Brilliant Blue</i>	<b>RAL 5008</b> <i>Grey Blue</i>	<b>RAL 5009</b> <i>Azure Blue</i>	<b>RAL 5010</b> <i>Gentian Blue</i>
				
<b>RAL 5011</b> <i>Steel Blue</i>	<b>RAL 5012</b> <i>Light Blue</i>	<b>RAL 5013</b> <i>Cobalt Blue</i>	<b>RAL 5014</b> <i>Pigeon Blue</i>	<b>RAL 5015</b> <i>Sky Blue</i>
				
<b>RAL 5017</b> <i>Traffic Blue</i>	<b>RAL 5018</b> <i>Turquoise Blue</i>	<b>RAL 5019</b> <i>Capri Blue</i>	<b>RAL 5020</b> <i>Ocean Blue</i>	<b>RAL 5021</b> <i>Water Blue</i>
				
<b>RAL 5022</b> <i>Night Blue</i>	<b>RAL 5023</b> <i>Distant Blue</i>	<b>RAL 5024</b> <i>Pastel Blue</i>	<b>RAL 5025*</b> <i>Pearl Gentian Blue</i>	<b>RAL 5026*</b> <i>Pearl Night Blue</i>
				
<b>RAL 6000</b> <i>Patina Green</i>	<b>RAL 6001</b> <i>Emerald Green</i>	<b>RAL 6002</b> <i>Leaf Green</i>	<b>RAL 6003</b> <i>Olive Green</i>	<b>RAL 6004</b> <i>Blue Green</i>
				
<b>RAL 6005</b> <i>Moss Green</i>	<b>RAL 6006</b> <i>Grey Olive</i>	<b>RAL 6007</b> <i>Bottle Green</i>	<b>RAL 6008</b> <i>Brown Green</i>	<b>RAL 6009</b> <i>Fir Green</i>
				
<b>RAL 6010</b> <i>Grass Green</i>	<b>RAL 6011</b> <i>Reseda Green</i>	<b>RAL 6012</b> <i>Black Green</i>	<b>RAL 6013</b> <i>Reed Green</i>	<b>RAL 6014</b> <i>Yellow Olive</i>
				
<b>RAL 6015</b> <i>Black Olive</i>	<b>RAL 6016</b> <i>Turquoise Green</i>	<b>RAL 6017</b> <i>May Green</i>	<b>RAL 6018</b> <i>Yellow Green</i>	<b>RAL 6019</b> <i>Pastel Green</i>

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Metallic

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## RAL COLOUR CHART



**RAL 6020**  
*Chrome Green*



**RAL 6021**  
*Pale Green*



**RAL 6022**  
*Olive Drab*



**RAL 6024**  
*Traffic Green*



**RAL 6025**  
*Fern Green*



**RAL 6026**  
*Opal Green*



**RAL 6027**  
*Light Green*



**RAL 6028**  
*Pine Green*



**RAL 6029**  
*Mint Green*



**RAL 6031**



**RAL 6032**  
*Signal Green*



**RAL 6033**  
*Mint Turquoise*



**RAL 6034**  
*Pastel Turquoise*



**RAL 6035\***  
*Pearl Green*



**RAL 6036\***  
*Pearl Opal Green*



**RAL 7000**  
*Squirrel Grey*



**RAL 7001**  
*Silver Grey*



**RAL 7002**  
*Olive Grey*



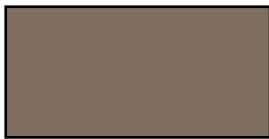
**RAL 7003**  
*Moss Grey*



**RAL 7004**  
*Signal Grey*



**RAL 7005**  
*Mouse Grey*



**RAL 7006**  
*Beige Grey*



**RAL 7008**  
*Khaki Grey*



**RAL 7009**  
*Green Grey*



**RAL 7010**  
*Tarpaulin Grey*



**RAL 7011**  
*Iron Grey*



**RAL 7012**  
*Basalt Grey*



**RAL 7013**  
*Brown Grey*



**RAL 7015**  
*Slate Grey*



**RAL 7016**  
*Anthracite Grey*



**RAL 7021**  
*Black Grey*



**RAL 7022**  
*Umbra Grey*



**RAL 7023**  
*Concrete Grey*



**RAL 7024**  
*Graphite Grey*



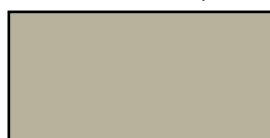
**RAL 7026**  
*Granite Grey*



**RAL 7030**  
*Stone Grey*



**RAL 7031**  
*Blue Grey*



**RAL 7032**  
*Pebble Grey*



**RAL 7033**  
*Cement Grey*



**RAL 7034**  
*Yellow Grey*

\* Indicates  
Metallic

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## RAL COLOUR CHART










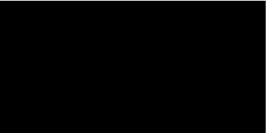





				
<b>RAL 7035</b> <i>Light Grey</i>	<b>RAL 7036</b> <i>Platinum Grey</i>	<b>RAL 7037</b> <i>Dusty Grey</i>	<b>RAL 7038</b> <i>Agate Grey</i>	<b>RAL 7039</b> <i>Quartz Grey</i>
				
<b>RAL 7040</b> <i>Window Grey</i>	<b>RAL 7042</b> <i>Traffic Grey A</i>	<b>RAL 7043</b> <i>Traffic Grey B</i>	<b>RAL 7044</b> <i>Silk Grey</i>	<b>RAL 7045</b> <i>Telegrey 1</i>
				
<b>RAL 7046</b> <i>Telegrey 2</i>	<b>RAL 7047</b> <i>Telegrey 4</i>	<b>RAL 7048*</b> <i>Pearl Mouse Grey</i>	<b>RAL 7903</b>	<b>RAL 8000</b> <i>Green Brown</i>
				
<b>RAL 8001</b> <i>Orchre Brown</i>	<b>RAL 8002</b> <i>Signal Brown</i>	<b>RAL 8003</b> <i>Clay Brown</i>	<b>RAL 8004</b> <i>Copper Brown</i>	<b>RAL 8007</b> <i>Fawn Brown</i>
				
<b>RAL 8008</b> <i>Olive Brown</i>	<b>RAL 8011</b> <i>Nut Brown</i>	<b>RAL 8012</b> <i>Red Brown</i>	<b>RAL 8014</b> <i>Sepia Brown</i>	<b>RAL 8015</b> <i>Chestnut Brown</i>
				
<b>RAL 8016</b> <i>Mahogany Brown</i>	<b>RAL 8017</b> <i>Chocolate Brown</i>	<b>RAL 8019</b> <i>Grey Brown</i>	<b>RAL 8022</b> <i>Black Brown</i>	<b>RAL 8023</b> <i>Orange Brown</i>
				
<b>RAL 8024</b> <i>Beige Brown</i>	<b>RAL 8025</b> <i>Pale Brown</i>	<b>RAL 8027</b>	<b>RAL 8028</b> <i>Terra Brown</i>	<b>RAL 8029*</b> <i>Pearl Copper</i>
				
<b>RAL 8040</b>	<b>RAL 8070</b>	<b>RAL 8080</b>	<b>RAL 8912</b>	<b>RAL 9001</b> <i>Cream</i>

\* Indicates  
Metallic

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## RAL COLOUR CHART

				
<b>RAL 9002</b> <i>Grey White</i>	<b>RAL 9003</b> <i>Signal White</i>	<b>RAL 9004</b> <i>Signal Black</i>	<b>RAL 9005</b> <i>Jet Black</i>	<b>RAL 9006*</b> <i>White Aluminium</i>
				
<b>RAL 9007*</b> <i>Grey Aluminium</i>	<b>RAL 9010</b> <i>Pure White</i>	<b>RAL 9011</b> <i>Graphite Black</i>	<b>RAL 9016</b> <i>Traffic White</i>	<b>RAL 9017</b> <i>Traffic Black</i>
				
<b>RAL 9018</b> <i>Papyrus White</i>	<b>RAL 9022*</b> <i>Pearl Light Grey</i>	<b>RAL 9023*</b> <i>Pearl Dark Grey</i>	<b>RAL 9910</b> <i>Hipca White</i>	<b>RAL 9911</b> <i>Crittal White</i>



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Metallic

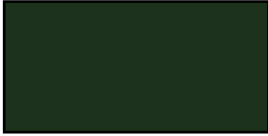











## BS COLOUR CHART

				
<b>BS 105</b> <i>Oxford Blue</i>	<b>BS 166</b> <i>French Blue</i>	<b>BS 226</b> <i>Middle Brunswick Green</i>	<b>BS 537</b> <i>Signal Red</i>	<b>BS 538</b> <i>Cherry</i>
				
<b>BS 631</b> <i>Light Grey</i>	<b>BS 632</b> <i>Dark Admiralty Grey</i>	<b>BS 693</b> <i>Aircraft Grey</i>	<b>BS 694</b> <i>Dove Grey</i>	<b>BS 00 A01</b> <i>Ash Grey</i>
				
<b>BS 00 A05</b> <i>Goose Grey</i>	<b>BS 00 A09</b> <i>Flint Grey</i>	<b>BS 00 A13</b> <i>Strom Grey</i>	<b>BS 00 E55</b> <i>White</i>	<b>BS 04 C39</b> <i>Brick Red</i>
				
<b>BS 04 D45</b> <i>Dark Cherry</i>	<b>BS 04 E53</b> <i>Poppy</i>	<b>BS 06 C33</b> <i>Peach</i>	<b>BS 06 C39</b> <i>Saddle Brown</i>	<b>BS 06 E51</b> <i>Mandarin Orange</i>
				
<b>BS 08 B15</b> <i>Magnolia</i>	<b>BS 08 B17</b> <i>Honey Beige</i>	<b>BS 08 B25</b> <i>Beaver Brown</i>	<b>BS 08 B29</b> <i>Bitter Chocolate</i>	<b>BS 08 C31</b> <i>Honeysuckle Cream</i>
				
<b>BS 08 E51</b> <i>Golden Yellow</i>	<b>BS 10 A01</b> <i>White</i>	<b>BS 10 A03</b> <i>Dawn Grey</i>	<b>BS 10 A05</b> <i>Grey</i>	<b>BS 10 B15</b> <i>Creamy White</i>
				
<b>BS 10 B17</b> <i>Oatmeal</i>	<b>BS 10 B19</b> <i>Beige</i>	<b>BS 10 B21</b> <i>Lizard Grey</i>	<b>BS 10 C31</b> <i>Ivory</i>	<b>BS 10 E53</b> <i>Sunflower Yellow</i>
				
<b>BS 12 B15</b> <i>Sea Foam</i>	<b>BS 12 B17</b> <i>Green Mist</i>	<b>BS 12 B21</b> <i>Mineral Green</i>	<b>BS 12 B29</b> <i>Midnight Green</i>	<b>BS 12 C40</b> <i>Moss Green</i>

\* Indicates  
Metallic

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## BS COLOUR CHART

				
<b>BS 14 C35</b> <i>Iceplant Green</i>	<b>BS 14 C39</b> <i>Holly Green</i>	<b>BS 14 C40</b> <i>Moss Green</i>	<b>BS 14 E51</b> <i>Bright Green</i>	<b>BS 14 E53</b> <i>Irish Green</i>
				
<b>BS 16 C33</b> <i>Duck Egg</i>	<b>BS 16 C37</b> <i>Reef Green</i>	<b>BS 16 D45</b> <i>Dark Jade</i>	<b>BS 16 E53</b> <i>Aquamarine</i>	<b>BS 18 B17</b> <i>Blue Mink</i>
				
<b>BS 18 B21</b> <i>Squirrel Grey</i>	<b>BS 18 B25</b> <i>Dark Admiralty Grey</i>	<b>BS 18 B29</b> <i>Raven</i>	<b>BS 18 C39</b> <i>Fathom Blue</i>	<b>BS 18 E49</b> <i>Crystal Blue</i>
				
<b>BS 18 E51</b> <i>Delphinium Blue</i>	<b>BS 18 E53</b> <i>Tartan Blue</i>	<b>BS 20 C33</b> <i>Porcelain Blue</i>	<b>BS 20 C40</b> <i>Duchess Blue</i>	<b>BS 20 D45</b> <i>Sapphire Blue</i>
				
<b>BS 20 E51</b> <i>Cornflower Blue</i>	<b>PANTONE 300</b>			



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\* Indicates  
Metallic



## STONE EFFECT FINISH

**GUTTERCREST ALWAYS ENDEAVOUR TO OBTAIN ANY SPECIAL FINISH REQUIRED FOR A PROJECT.**



*Here is an example of Stone effect finish Gutter, designed to blend in with the Brickwork of this Prestigious Property. Guttercrest matched and sourced the shade & finish from a small sample of the stonework.*

## SPECIAL FINISHES

### ANODISED ALUMINIUM

ANODISING ALTHOUGH A VERY ABRASIVE RESISTANT FINISH HAS LIMITATIONS FOR USE ON FABRICATED ARCHITECTURAL PRODUCTS:

Surface imperfections from the manufacturing processes will be visible through the finish.

Limited colour range

Susceptible to attack from acidic pollutant construction materials.

Once scratched cannot be repaired

Environmentally - Acid solutions required during process

**WE CAN OFFER ANODISED EFFECT PPC, WHICH HAS ALL THE BENEFITS OF PPC WITHOUT THE LIMITATIONS OF ANODISING**

### METALLIC & PEARLESCENT FINISHES

There are several metallic & pearlescent finishes available within our current RAL chart. However if these do not meet requirements we can offer a much larger range of choice on application. Specialist colours such as anthracite, bronze, champagne, cirrus, cobalt, ebony, emerald, garnet, graphite, gypsum, marine, mineral, pearl, pewter, platinum, quartz, silver stone, winter blue, zircon, are all obtainable.

**IF YOU DON'T SEE THE COLOUR OR FINISH YOU WANT  
- PLEASE ASK OUR TECHNICAL DEPARTMENT FOR ANY  
SPECIAL REQUIREMENTS**



***MANUFACTURERS OF***  
**ALUMINIUM GUTTERS & DOWNPIPES FASCIAS & SOFFITS**  
**WALL COPINGS & CAPPINGS**  
**COLUMN & BEAM CASINGS**  
**RAINWATER HOPPER HEADS**

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